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Indian Standard



SPECIFICATION FOR QUARTZ CRYSTAL UNITS USED FOR FREQUENCY CONTROL AND SELECTION

PART 4 SERIES AB FOR OSCILLATORS

Section 1 Quartz Crystal Unit Type AB-01

- 0. General This standard shall be read in conjunction with IS:8271 (Part 1) 1981 'Specification for quartz crystal units used for frequency control and selection: Part I General requirement and tests (first revision)'.
- 1. Outline and Dimensions Holder outline shall conform to Type AB (see Sheet 1A of IS: 4570 1968 Specification for crystal holders).
- 2. Marking See 8 of IS: 8271 (Part 1) 1981.
- 3. Construction and Workmanship See 7 of IS: 8271 (Part 1) 1981.
- 4. Test Schedule and Detail Requirements
- 4.1 General Conditions for Test See 9.2 of IS: 8271 (Part 1) 1981.
- **4.2** Test Schedule The sequence and grouping of type, routine and acceptance tests shall be in accordance with **9.1** of IS:8271 (Part 1) 1981.
- **4.3** Detail Requirements The detail requirements applicable to this particular type of crystal unit shall be as specified in Table 1.

Adopted 30 August 1983

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TABLE 1 DETAIL REQUIREMENTS OF QUARTZ CRYSTAL UNIT TYPE AB-01

(Clause 4.3)

SI No.	Characteristics	Requirements		
(1)	(2)	(3)		
i)	Type of holder	AB (see 1)		
ii)	Frequency range	16 to 100 kHz		
iii)	Frequency tolerance:			
	Over operating temperature range	±120 ppm		
iv)	Resonance resistance	See Table 2		
v)	Mode of oscillation	Fundamental		
vi)	Load capacitance	20 \pm 0.5 pF		
vii)	Capacitance shunt	See Table 3		
viii)	Operating temperature range	-40°C to + 70°C		
ix)	Test set, calibration values and rated drive level See Table 4			
x)	Shock [in accordance with 9.15 (severity A) of IS: 8271 (Part 1) - 1981]:			
	a) Frequency change permitted	±10 ppm		
	b) Resonance resistance change permitted	±15 percent		
xi)	Vibration [in accordance with 9.16.1 (severity A) of IS : 8271 (Part 1) - 1981]:			
	a) Frequency change permitted	±10 ppm		
	b) Resonance resistance change permitted	±15 percent		
xii)	Temperature cycling:			
	a) Frequency change permitted	±10 ppm		
	b) Resonance resistance change permitted	±15 percent		
xiii)	Temperature run:			
	a) Frequency change permitted	±10 ppm		
	b) Resonance resistance change permitted	±15 percent		
xiv)	Bond strength	From 16 to 60 kHz: 8 N <i>Min</i> and over 60 to 100 kHz; 7 N <i>Min</i>		

TABLE 2 RESONANCE RESISTANCE

[Table 1 (iv)]

Frequency Range kHz	Maximum Resonance Resistance Ohms
(1)	(2)
From 16 to 50	110 000
Over 50 to 80	100 000
Over 80 to 100	90 000

TABLE 3 CAPACITANCE SHUNT

[Table 1 (vii)]

Frequency Range	Capacitance Shunt* pF	
(1)	(2)	
From 16 to 34	$\frac{24}{\sqrt{f}} + 1.6$	
Over 34 to 54	$\frac{33}{\sqrt{f}} + 1.8$	
Over 54 to 100	$\frac{24}{\sqrt{f}} + 1.6$	

^{*}Capacitance determined by formulae given is subject to a tolerance of \pm 15 percent. The letter 'f' represents specified frequency in kHz.

TABLE 4 TEST SET, CALIBRATION VALUES AND RATED DRIVE LEVEL

[Table 1 (ix)]

	Frequency Range	Calibration Values		Rated Drive Level	Test Set
No.	kHz	Resistance Ohms	Resistor Voltage Drop Volts	mW	
(1)	(2)	(3)	(4)	(5)	(6)
i)	From 16 to 50	77 000	2·77	0.1	
ii)	Over 50 to 80	70 000	2.65	0.1	TS-710 /TSM
iii)	Over 80 to 100	63 000	2.51	0.1	/ 10III
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EXPLANATORY NOTE

This standard (Part 4/Sec 1) covers the requirements of crystal unit style QC-01 of JSS 50901 (1971) 'Detail specification for crystal unit, quartz, styles QC-01 and QC-02', issued by the Directorate of Standardization, Ministry of Defence, Government of India.